

APPENDIX E

Energized Testing Procedure

Control of Hazardous Energy Interruption (Energizing Test Procedure)

In situations where energy-isolating devices are locked out and it is necessary to test or position the equipment, the following procedure will be applied:

- 1. Ensure that the machine, equipment, or process components are operationally intact.
- 2. Clear the machine, equipment, or process of tools and materials.
- 3. Clear personnel away from the equipment and/or area.
- 4. Remove the lockout devices and tags from the energy isolating device(s).
- 5. Proceed with the test.
- 6. De-energize, re-lock, and re-tag energy isolating device(s).
- 7. Operate controls (etc.) to verify energy isolation.
- 8. Allow work to restart.

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