J.

## The University of Calgary Department of Chemical & Petroleum Engineering

**ENCH 501: Transport Phenomena Quiz #3** 

October 4, 2011

Time Allowed: 25 mins.

Name:

On average, about 19.5 US gallons (~73.8 litres) of gasoline are obtained from a 42-US-gallon (~159 litres) barrel of crude oil. The amount of gasoline varies with the quality of the crude and the grade of the gasoline. The product obtained from atmospheric distillation, the straight-run gasoline, is 0-20% by volume of the crude and is therefore insufficient for the need. It also, without addition of lead, has a low octane rating. Most of the gasoline sold is reformulated and obtained through reforming and catalytic cracking.

The composition of a gasoline is given below. The density of the gasoline is 712 kg/m³ and its volume is 219.1 litres at 15°C.

Estimate the **molar density** {c, moles/m³} of the gasoline mixture at -20°C. The coefficient of volume expansion,  $\alpha$ , for the gasoline is 9.6(10<sup>-4</sup>) °C<sup>-1</sup>. (V = V<sub>o</sub>(1 +  $\alpha$ T); T in °C). Molar masses, C=12.01, H=1.0079 g/mol.

Component	Chemical Formula	Wt. %	
Propane	C₃H <sub>8</sub>	0.05	
iso-Butane	C <sub>4</sub> H <sub>10</sub>	1.44	
n-Butane	C₄H <sub>10</sub>	4.79	
iso-Pentane	C <sub>5</sub> H <sub>12</sub>	7.59	-
2-Methyl But-2-en	C <sub>5</sub> H <sub>10</sub>	2.38	// N
iso-Hexane	C <sub>6</sub> H <sub>14</sub>	8.21	
n-Hexane	C <sub>6</sub> H <sub>14</sub>	7.13	
Benzene	C <sub>6</sub> H <sub>6</sub>	2.85	
2,3 Dimethyl Pentane	C <sub>7</sub> H <sub>16</sub>	3.45	
n-Heptane	C <sub>7</sub> H <sub>16</sub>	4.14	
Toluene	C <sub>7</sub> H <sub>8</sub>	11.16	
m-Xylene	C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>	15.17	
3-Ethyl Toluene	C <sub>9</sub> H <sub>12</sub>	9.08	
pseudo Cumene	C <sub>9</sub> H <sub>12</sub>	5.03	
1,3 Diethyl Benzene	C <sub>10</sub> H <sub>14</sub>	8.65	
n-Pentane	C <sub>5</sub> H <sub>12</sub>	8.88	U

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			91	C - K 13
Component	Chemical Formula	Wt. %	mol. Wt	moles
Propane	C₃H <sub>8</sub>	0.05	44.0932	0.0011
iso-Butane	C <sub>4</sub> H <sub>10</sub>	1.44	58.119	0.0248
n-Butane	C <sub>4</sub> H <sub>10</sub>	4.79	58.119	0.0824
iso-Pentane	C <sub>5</sub> H <sub>12</sub>	7.59	72.1448	0.1052
2-Methyl But-2-en	C <sub>5</sub> H <sub>10</sub>	2.38	70.129	0.0339
iso-Hexane	C <sub>6</sub> H <sub>14</sub>	8.21	86.1706	0.0953
n-Hexane	C <sub>6</sub> H <sub>14</sub>	7.13	86.1706	0.0827
Benzene	C <sub>6</sub> H <sub>6</sub>	2.85	78.1074	0.0365
2,3 Dimethyl Pentane	C <sub>7</sub> H <sub>16</sub>	3.45	100.1964	0.0344
n-Heptane	C <sub>7</sub> H <sub>16</sub>	4.14	100.1964	0.0413
Toluene	C <sub>7</sub> H <sub>8</sub>	11.16	92.1332	0.1211
m-Xylene	C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>	15.17	106.159	0.1429
3-Ethyl Toluene	C <sub>9</sub> H <sub>12</sub>	9.08	120.1848	0.0756
pseudo Cumene	C <sub>9</sub> H <sub>12</sub>	5.03	120.1848	0.0419
1,3 Diethyl Benzene	C <sub>10</sub> H <sub>14</sub>	8.65	134.2106	0.0645
n-Pentane	C <sub>5</sub> H <sub>12</sub>	8.88	72.1448	0.1231

Boxis: 100 kg of grasoline at 15°C

on table, determine molecular weights and the number of moles.

The total # males = 1106.7 males (for all constituents)

The mass of sassline parside is 712(0.2191) = 156 beg  $\frac{kg}{m^3} \text{ m}^3$ 

The volume of 100kg of 3250 line at 15°C = 100 (0.2191) = 0.140 4 m<sup>3</sup>

Gren  $V = V_0 (1 + dT)$ ,  $V_0$  is is in the

· A+ 15°C

 $B.1404 = V_0 (1 + 9.6(10^{-4})(15))$   $= V_0 (1.0144)$ 

:. V= = 0.1385 m3

A+ - 20°C

 $V = 0.1385(1 + 9.6(10^{-4})(-20))$ = 0.1358 m<sup>3</sup>

 $C = \frac{2m - les}{V_{mixture}} = \frac{1106.7}{0.1358} = 8,147.04$ 

m